

**State Level Environment Impact Assessment Authority, Rajasthan**

Main Building, Room No. 5221, Secretariat, Jaipur.

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No. F1 (4)/SEIAA/SEAC-Raj/Sectt/Project /Cat. 5(g) (17477)/2019-20

Dated: 11.05.20

M/s Hindustan Spirits Limited  
(A unit of LAHAG),  
Project in Charge- Mr. Raman Thakur,  
Village- Paniyala, Tehsil- Kotputli,  
Jaipur, Rajasthan.

Sub:- E.C for Amendment in M/s Hindustan Spirits Limited (earlier Associated Alcohol & Breweries Ltd.), located at Village Paniyala, Tehsil- Kotputli, Jaipur (Rajasthan). **(Proposal NO-123066).**

This has reference to your application dated 20.12.2019 seeking environmental clearances for the above project under EIA Notification 2006. The proposal has been appraised as per prescribed procedure in the light of provisions under the EIA Notification 2006 on the basis of the mandatory documents enclosed with the application viz. the questionnaire, EIA, EMP and additional clarifications furnished in response to the observation of the State Level Expert Appraisal Committee Rajasthan, in its meeting held on 24<sup>th</sup> to 27<sup>th</sup> February & 2<sup>nd</sup> March, 2020.

**2. Brief details of the Project:**

S. No.	Particulars	Details				
1.	Category/Item No. (in Schedule):	5 (g) : Distillery {All non-molasses based distilleries >200 KLD}				
2.	Location of Project	Village-Paniyala, Tehsil-Kotputli, District-Jaipur, Rajasthan				
3.	Project Details Land use Break up					
4.	Salient features regarding products and process in brief including Plant Capacity.	S.No	Particulars	Details		
		1.	Project Name	Amendment in existing EC of M/s Hindustan Spirits Limited		
		2.	Location	Hindustan Spirits Limited Village-Paniyala, Tehsil-Kotputli, District-Jaipur, Rajasthan		
		3.	Production & its Capacity	Component	Existing Configuration	Proposed Configuration
					Final Configuration	Remarks, if any

			Multi Effect Evaporator (MEE)	-	200 KLD	200 KLD	as is required under CTO dated 27/10/2015 issued to project and for achieving ZLD condition
			IMFL/CL Bottling unit	-	14960 cases/day	14960 cases/day	Capacity for the same is not mentioned in the existing EC
			Boiler	8 TPH	16 TPH	16 TPH	To fulfill steam requirement for MEE & process
			Steam Turbine	-	1.5 MW	1.5 MW	To utilize additional steam generated
			Distillery	60 KLPD (R.S/ENA)	-	50 KLPD (R.S/ENA)	No change
4.	Land requirement	Nil The proposed project is for amendment in EC regarding & requires no additional land.					
5.	Power requirement & source	Co-generation power plant: 1.5 MW Back up source : DG Set 38 KVA *1 Nos + 250 KVA * 1 no.					
6.	Water Requirement	Total Water Demand: 555 KLD					
7.	Source of Water	Existing Borewell/ RIICO Supply Application has been submitted to CGWA for extraction of ground water					
8.	Manpower	The existing manpower is 10 persons. Total manpower requirement 100 persons.					
		Temporary employment during construction phase					0
		Permanent employment during construction phase					10
		Temporary employment during operation phase					80
		Permanent employment during Operation phase					10
9.	Wastewater generation	Domestic Waste water Domestic waste water is being/will be disposed off to soak pit via septic tank.					



				Industrial waste water Trade effluent generated will be treated in MEE and condensate from MEE will be recycled back into the process. The unit will maintain ZLD condition.
		10.	Solid waste generation	DDGS & Boiler Ash
		11.	Project Cost	Rs. 14.1235 Crore
5.	Raw Materials requirement (In case of more then one product Raw material for each product should be specified )	The project is for amendment in existing environmental clearance		
6.	Solid waste /haz. waste quantities and management	S. No.	Particular	Management
		1.	DDGS	Sold as cattle feed
		2.	Spent grain	Sold as cattle feed
		3.	Boiler Ash (16 TPH)	Sent to brick manufacturing units
		4.	Used/Spent oil	Sold to authorized recyclers
7.	Use of substances or materials which are hazardous	-		
8.	Project Cost	Total Cost of Proposed Project: Rs. 14.1235 Crore		
9.	Water Requirement & Source	The daily total water requirement for the project will be 555 KLD. Source of fresh water:- Borewell/RIICO Supply Application has been submitted to CGWA for extraction of ground water. Total waste water generation		
		Particulars	Waste water generated (KLD)	Disposal
		Industrial	227.5	Recycling back into the process & forced evaporation through MEE.
		Domestic	6.0	Soak pit via septic tank
10.	Fuel & Energy	Proposed Co-generation power plant Back-up: DG set: 225 kVA (1 no), 380 kVA (1 no) HSD will be used for DG set		
11.	Environment Management Plan along with Budgetary breakup	S. No.	Pollution control system	Capital Cost (Rs. Lac)
		1.	Air pollution control {Air pollution control device for Boiler (Multi-cyclone separator), Stack for Boiler 16 TPH and DG Set}	20
		2.	Water pollution control	505

		• MEE • RWH	404 100
		3. Upgradation of Laboratory for analysis of environmental parameters	5
		4. Occupational Health (PPEs, regular health checkups, etc.)	2
		5. Maintenance of Green Belt	4
		Total	Rs. 536 Lac/-
12.	CSR Activities along with budgetary breakup	The project is for amendment in Environmental Clearance	
13.	ETP	No waste water is discharged outside plant premises. ZLD philosophy is adopted. Effluent water is treated through effluent treatment scheme involving the following: • Decantation, • Integrated Multi-Effect Evaporator • Dryer	
14.	Green Belt/Plantation	An amount of Rs. 4.0 Lac/- has been allocated for maintenance of greenbelt.	
15.	Budgetary Breakup for Labour	The project is for amendment in EC.	

3. The SEAC Rajasthan after due considerations of the relevant documents submitted by the project proponent and additional clarifications/documents furnished to it have recommended for Environmental Clearance with certain stipulations. The SEIAA Rajasthan after considering the proposal and recommendations of the SEAC, Rajasthan in its 4.34<sup>th</sup> Meeting held on 8.05.2020 hereby accord Environmental Clearance to the project as per the provisions of Environmental Impact Assessment Notification 2006 and its subsequent amendments, subject to strict compliance of the terms and conditions as follows:

#### Standard EC Conditions Distillery sector

##### I. Statutory compliance

- The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.
- The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
- The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report. (in case of the presence of schedule-I species in the study area)




- iv. The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.
- v. The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.
- vi. The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989

## **II. Air quality monitoring and preservation**

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g.  $PM_{10}$  and  $PM_{2.5}$  in reference to  $PM$  emission, and  $SO_2$  and  $NO_x$  in reference to  $SO_2$  and  $NO_x$  emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120 each), covering upwind and downwind directions. (case to case basis small plants: Manual; Large plants: Continuous)
- iii. The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with sixmonthly monitoring report.
- iv. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- v. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be complied with.
- vi. Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.
- vii. The DG sets shall be equipped with suitable pollution control devices and the adequate stack height so that the emissions are in conformity with the extant regulations and the guidelines in this regard.
- viii. Storage of raw materials, coal etc shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.

## **III. Water quality monitoring and preservation**

- i. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises (applicable in case of the projects achieving ZLD) and connected to SPCB and CPCB online servers.
- ii. Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises (applicable in case of the projects achieving the ZLD)
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- iii. Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.
- iv. The effluent discharge shall conform to the standards prescribed under the Environment (Protection) Rules, 1986, or as specified by the State Pollution Control Board while granting Consent under the Air/Water Act, whichever is more stringent.
- v. Total fresh water requirement shall not exceed the proposed quantity or as specified by the Committee. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard.
- vi. Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD (agitated thin film drier). Low TDS effluent stream shall be treated in ETP and then passed through RO system.
- vii. The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial operations within the plant.

#### **IV. Noise monitoring and prevention**

- i. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.
- ii. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation.
- iii. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time

#### **V. Energy Conservation measures**

- i. The energy sources for lighting purposes shall preferably be LED based.

#### **VI. Waste management**

- i. Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.
- ii. Process organic residue and spent carbon, if any, shall be sent to cement industries.  
ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.
- iii. The company shall undertake waste minimization measures as below:-
  - a. Metering and control of quantities of active ingredients to minimize waste.
  - b. Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
  - c. Use of automated filling to minimize spillage.
  - d. Use of Close Feed system into batch reactors.
  - e. Venting equipment through vapour recovery system.
  - f. Use of high pressure hoses for equipment clearing to reduce wastewater generation

#### **VII. Green Belt**

- i. Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant



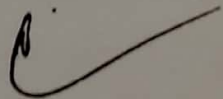


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### VIII. Safety, Public hearing and Human health issues

- i. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- iii. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- iv. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
- v. Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- vi. There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.

### IX. Corporate Environment Responsibility

- i. The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 1st May 2018, as applicable, regarding Corporate Environment Responsibility.
  - ii. The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest /wildlife norms/ conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
  - iii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.
  - iv. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.
  - v. Self environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.
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#### X. Miscellaneous

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- iii. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- iv. The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- ix. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- x. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- xi. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xii. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- xiii. The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.



- xiv. The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
- xv. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
- xvi. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

(Dr. D.N. Pandey)  
Member Secretary,  
SEIAA, Rajasthan.

No. F1 (4)/SEIAA/SEAC-Raj/Sectt/Project / Cat. 5(g) (17477)/ 2019-20 Dated:

**Copy to following for information and necessary action:**

1. Secretary, Ministry of Environment, Forest & Climate Change, Govt. of India, Indira Paryavaran Bhawan, Jor Bagh Road, Aliganj, New Delhi-110003.
2. Principal Secretary, Environment Department, Rajasthan, Jaipur.
3. Sh. R.K. Meena, IAS (Retd.), B-75, Shankar Vihar, 50 Feet Gaitore Road, Sawai Gaitor, Jaipur.
4. Dr. Anil Kumar Goel IFS (Retd.), Forest Colony, Sector 4, Jawahar Nagar, Jaipur.
5. Member Secretary, Rajasthan State Pollution Control Board, Jaipur for information & necessary action and to display this sanction on the website of the Rajasthan Pollution Control Board, Jaipur.
6. Sh. Rajeev Pareek, Member Secretary, SEAC Rajasthan.
7. The CCF, Regional Office, Ministry of Environment & Forests, RO(CZ), Kendriya Bhawan, 5<sup>th</sup> Floor, Sector 'H', Aliganj, Lucknow-226 020.
8. Environment Management Plan- Division, Monitoring Cell, Environment, Forest & Climate Change, Govt. of India, Indira Paryavaran Bhawan, Jor Bagh Road, Aliganj, New Delhi-110003.
9. Sh. Jagbir Singh Manral, ACP, Department of Environment, Government of Rajasthan, Jaipur with the direction to upload the copy of this Environment Clearance on the website.

M.S. SEIAA, (Rajasthan)